

questionnaire

1.	pipeline operator					
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	pipeline name:					
	defect identification: eg. defect No., pipe km					_
2.	pipeline data					
	transported medium:					
	operating temperature from:		°C	to	:	°C
	pipeline diameter:		mm	or		inch
	pipe material:					
	pipe safety factor:		[-]	yield strength	1:	N/mm²
	wall thickness:		mm	or		inch
	MAOP of undamaged pipe:		bar			
3.	3. defect data and description					
	type of pipe isolation:					
	type of defect: eg. corrosion, dent, crack,					
	MAOP of defect:		bar			
	location at pipewall:	extern	al	or		internal
	length (axial):					mm
	width (circumferential):					mm
	o'clock position:		o´clock	max. depth	:	mm
4.	application conditions (a	t defect loc	ation during	application)		
	minimal possible operating pre				bar	
	expect. air temperature-from:		°C	to	:	°C
5.	required conditions (befor	e ncw-annli	cation)			
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	removal of isolation					
	equalizing of longitudinal weld					
	sandblasting SA 3 (according to DIN ISO EN 12944-4)					